



Classic Line™ Architectural Products

Vitro America, LLC.

**CLASSIC LINE™ ALUMINUM STOREFRONT SYSTEM  
SERIES CG450S<sup>2</sup>™  
GUIDE SPECIFICATIONS**

**SECTION 08410 ALUMINUM ENTRANCES AND STOREFRONT SYSTEMS**

This suggested guide specification has been developed using the current edition of the Construction Specifications Institute (CSI) "Manual of Practice," including the recommendations for the CSI 3 Part Section Format and the CSI Page Format. The developmental concept and organizational arrangement used by the American Institute of Architects (AIA) MASTERSPEC Program were recognized in the preparation of this guide specification. Neither CSI nor AIA endorse specific manufacturers and products. The preparation of the guide specification assumes the use of standard contract documents and forms, including the "Conditions of the Contract," published by the AIA.

**PART 1 – GENERAL**

**1.01 Summary**

- A. Section Includes: **Classic Line™ Architectural Aluminum Products by Vitro America**, including perimeter trims, stools, accessories, shims and anchors, and perimeter sealing of storefront framing.
- Types of **Classic Line™ Architectural Aluminum Products by Vitro America** include:
    - CG450S<sup>2</sup>™**: 1-3/4" x 4-1/2" (outside) or (inside) center glazed storefront system for 1/4" glazing.

**EDITOR NOTE: BELOW RELATED SECTIONS ARE SPECIFIED ELSE WHERE, HOWEVER, VITRO AMERICA RECOMMENDS SINGLE SOURCE RESPONSIBILITY FOR ALL OF THESE SECTIONS AS INDICATED IN 2.07 SOURCE QUALITY CONTROL.**

B. Related Sections:

- Division 7 Section "Vapor Barriers" between glazed wall systems and adjacent construction
- Division 7 Section "Fire Stopping"
- Division 7 Section "Joint Sealants" for joint sealants installed as part of aluminum entrance and storefront system
- Division 8 Section "Glazed Aluminum Curtain Walls"
- Division 8 Section "Aluminum Windows Walls"
- Division 8 Section "Aluminum Entrances and Storefronts"
- Division 8 Section "Aluminum Mall Sliding Doors"
- Division 8 Section "Finish Hardware"
- Division 8 Section "Glass and Glazing"

**EDITOR NOTE: REFER TO INDEX FOR ANY AND ALL APPLICABLE STANDARDS.**

**1.02 References (Industry Standards)**

**1.03 System Description**

- A. Storefront System Performance Requirements:
- Air Infiltration: The test specimen shall be tested in accordance with ASTM 283. Air infiltration rate shall not exceed 0.06 cfm/ft<sup>2</sup> at a (static) air pressure differential of 6.24 PSF.
  - Water Resistance, (static): The test specimen shall be tested in accordance with ASTM 331 for (outside) or (inside). There shall be no leakage at a minimum static air pressure differential of 10 PSF as defined in AAMA 501.
  - Uniform Load: A static air design load of 60 PSF shall be applied in the positive and negative direction in accordance with ASTM E 330. There shall be no deflection in excess of L/175 of the span of any framing member at design load. At structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur.

Effective May 2010



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### 1.04 Submittals

- A. General: Prepare, review, approve, and submit specified submittals in accordance with “Conditions of the Contract” and Division 1 Submittals Sections. Product data, shop drawings, samples, and similar submittals are defined in “Conditions of the Contract.”
- B. Quality Assurance/Control Submittals:
  - 1. Test Reports: Submit certified test reports showing compliance with specified performance characteristics.

### 1.05 Warranty

- A. Project Warranty: Refer to “Conditions of the Contract” for project warranty provisions.
- B. Manufacturer’s Product Warranty: Submit, for Owner’s acceptance, manufacturer’s warranty for storefront system as follows:
  - 1. Warranty Period: Two (2) years from Date of Substantial Completion of the project. The Limited Warranty shall begin in no event later than six months from date of shipment by **Vitro America** without regard to the date selected as substantial completion. ***In addition, entrance door corner construction shall be supported with a lifetime warranty for the life of the door under normal use.***

### 1.06 Quality Assurance

- A. Qualifications:
  - 1. Installer Qualifications: Installer experienced (as determined by contractor) to perform work of this section who has specialized in the installation of work similar to that required for this project and who is acceptable to product manufacturer.
  - 2. Manufacturer Qualifications: Manufacturer capable of providing field service representation during construction, approving acceptable installer and approving application method.
- B. Pre-Installation Meetings: Conduct pre-installation meeting to verify project requirements, substrate conditions, manufacturer’s installation instructions, and manufacturer’s warranty requirements.

### 1.07 Delivery, Storage, and Handling

- A. Ordering: Comply with manufacturer’s ordering instructions and scheduling requirements to avoid construction delays.
- B. Packing, Shipping, Handling, and Unloading: Deliver materials in manufacturer’s original, unopened, undamaged containers with identification labels intact.
- C. Storage and Protection: Store materials protected from exposure to harmful weather conditions. Handle storefront material and components to avoid damage. Protect storefront material against damage from elements, construction activities, and other hazards before, during and after storefront installation.

## PART 2 – PRODUCTS

EDITOR NOTE: RETAIN BELOW ARTICLE FOR PROPRIETARY METHOD SPECIFICATION; ADD PRODUCT ATTRIBUTES, PERFORMANCE CHARACTERISTICS, MATERIAL STANDARDS, AND DESCRIPTIONS AS APPLICABLE. DO NOT USE THE PHRASE “OR EQUAL” / “OR APPROVED EQUAL,” OR SIMILAR PHRASES, USE OF SUCH PHRASES CAN CAUSE AMBIGUITY IN THE SPECIFICATIONS DUE TO THE DIFFERENT INTERPRETATIONS AMONG THE DIVERGENT PARTIES OF THE CONSTRUCTION PROCESS AND READERS OF THESE SPECIFICATIONS. SUCH PHRASES REQUIRE EXTENSIVE AND COMPLETE REQUIREMENTS (PROCEDURAL, LEGAL, REGULATORY, AND RESPONSIBILITY) FOR DETERMINING “OR EQUAL.”

### 2.01 Manufacturers (Acceptable Manufacturers/Products)

- A. Acceptable Manufacturers:
  - 1. Address: Vitro America, LLC.  
501 East Govan Street  
Grenada, MS 38901



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### Contact Numbers:

- a. Telephone: 800-221-8408
  - b. Fax: 662-226-4353
  - c. Email: info@vitroamerica.com
  - d. Web address: vitroamerica.com
2. Proprietary Product(s)/System(s): Vitro America Classic Line™ Architectural Products
- a. Series: CG450S<sup>2</sup>™ Storefront System

**EDITOR NOTE: RETAIN BELOW FOR ALTERNATE MANUFACTURERS/PRODUCTS AS SPECIFIED IN THE CONTRACT DOCUMENTS. COORDINATE BELOW WITH BID DOCUMENTS (IF ANY), AND DIVISION 1 ALTERNATES SECTION. CONSULT WITH VITRO AMERICA FOR RECOMMENDATIONS ON ALTERNATE MANUFACTURERS AND PRODUCTS MEETING THE DESIGN CRITERIA AND PROJECT REQUIREMENTS. VITRO AMERICA RECOMMENDS OTHER MANUFACTURERS REQUESTING APPROVAL TO BID THEIR PRODUCT AS AN EQUAL, MUST SUBMIT THEIR REQUEST IN WRITING (10) DAYS PRIOR TO CLOSE OF BIDDING.**

- b. Finish/Color: (See 2.06 Finishes)
- c. Framing Member Profile: 1-3/4" x 4-1/2" nominal dimension; Center Glazed; Screw Spline Fabrication.

***Provide combination full height subsill flashing and sill section which eliminate blind seal conditions at fasteners penetrating subsill flashing. Subsill flashing to have full height end dams at each end.***

- B. Alternate (Manufacturers/Products): In lieu of providing below specified base bid/contract manufacturer, provide below specified alternate manufacturers. Refer to Division 1 Alternates Section.
1. Base Bid/Contract Manufacturer/Product: **Vitro America, LLC.**
    - a. Product: **Classic Line™ Architectural Products**
    - b. Series **CG450S<sup>2</sup>™** Storefront System: 1-3/4" x 4-1/2" nominal dimension, Center Glazed; Screw-Spline Fabrication
  2. Alternate # \_\_\_\_ Manufacturer/Product:
    - a. Product:
    - b. Series:
    - c. Framing Member Profile:
  3. Alternate # \_\_\_\_ Manufacturer/Product:
    - a. Product:
    - b. Series:
    - c. Framing Member Profile:
- C. Substitutions:
1. General: Refer to Division 1 Substitutions for procedures and submission requirements.
    - a. Pre-Contract (Bidding Period) Substitutions: Submit written requests ten (10) days prior to bid date.
    - b. Post-Contract (Construction Period) Substitutions: Submit written request in order to avoid storefront installation and construction delays.
  2. Substitution Documentation
    - a. Product Literature and Drawings: Submit product literature and drawings modified to suit specific project requirements and job conditions.
    - b. Certificates: Submit certificate(s) certifying substitute manufacturer (1) attesting to adherence to specification requirements for storefront system performance criteria.
    - c. Test Reports: Submit test reports verifying compliance with each test requirement for storefront required by the project.
    - d. Product Sample and Finish: Submit product sample, representative of storefront for the project, with specified finish and color.
  3. Substitution Acceptance: Acceptance will be in written form, either as an addendum or modification, and documented by a formal change order signed by the Owner and Contractor.



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### 2.02 Materials

- A. Aluminum (Storefront and Components):
  - 1. Material Standard: Extruded Aluminum, ASTM B 221, 6063-T6 alloy and temper.
  - 2. Member Wall Thickness: Each framing member shall have a wall thickness sufficient to meet the specified structural requirements.
  - 3. Tolerances: Reference to tolerances for wall thickness and other cross-sectional dimensions of storefront framing members are nominal and in compliance with AA Aluminum Standards and Data.

### 2.03 Accessories

- A. Fasteners: Where exposed, shall be Stainless Steel.
- B. Gaskets: Glazing gaskets shall comply with ASTM C 864 and be extruded of silicone compatible EPDM rubber that provides for silicone adhesion.
- C. Perimeter Anchors: When steel anchors are used, provide insulation between steel material and aluminum material to prevent galvanic action.

### 2.04 Related Materials

- A. Sealants: Refer to Joint Treatment (Sealants) Section.
- B. Glass: Refer to Glass and Glazing Section.

### 2.05 Fabrication

- A. General:
  - 1. Fabricate components per manufacturer's installation instructions and with minimum clearances and shim spacing around perimeter of assembly, yet enabling installation and dynamic movement of perimeter seal.
  - 2. Accurately fit and secure joints and corners. Make joints flush, hairline and weatherproof.
  - 3. Arrange fasteners and attachments to conceal from view.

**EDITOR NOTE: SELECT BELOW FINISH AND COLOR FROM VITRO AMERICA'S STANDARD COLORS. CUSTOM COLORS ARE AVAILABLE UPON REQUEST FROM VITRO AMERICA. OTHER POLYESTER POWDER COATINGS CONFORMING TO AAMA 2604 ARE AVAILABLE. CONSULT WITH YOUR VITRO AMERICA REPRESENTATIVE FOR OTHER SURFACE TREATMENTS AND FINISHES.**

### 2.06 Finishes

- A. Shop Finishing
  - 1. Color Anodizing Conforming to AA-M12C22A44, AAMA 611, Architectural. Class. I. Anodic Coating (Color: #21 **Dark Bronze**). (Standard)
  - 2. Clear Anodizing Conforming to AA-M12C22A31, AAMA 611, Architectural. Class. II. Clear Anodic Coating (**Clear: #12** (Standard)
  - 3. (70%) Fluoropolymer, AAMA 2605, Thermosetting Fluorocarbon Powder Coating (Color: \_\_\_\_\_).
  - 4. AAMA 2604, Polyester Powder Coating. (Color: \_\_\_\_\_).
  - 5. Other: Manufacturer \_\_\_\_\_ Type \_\_\_\_\_ Color: \_\_\_\_\_).

### 2.07 Source Quality Control

- A. Source Quality: Provide aluminum storefront specified herein from a single source.
  - 1. Building Enclosure System: When aluminum curtain wall are part of a building enclosure system, including entrances, entrance hardware, windows, curtain wall framing and related products, provide building enclosure system products from a single source manufacturer.



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### PART 3 – EXECUTION

#### 3.01 Examination

- A. Site Verification of Conditions: Verify substrate conditions (which have been previously installed under other sections) are acceptable for product installation in accordance with manufacturer's instructions. Verify openings are sized to receive *specified* system and sill plate is level in accordance with manufacturer's acceptable tolerances.

**EDITOR NOTE: COORDINATE BELOW ARTICLE WITH MANUFACTURER'S RECOMMENDED INSTALLATION DETAILS AND INSTALLATION INSTRUCTIONS.**

- 1. Field Measurements: Verify actual measurements/openings by field measurements before fabrication; show recorded measurements on shop drawings. Coordinate field measurements, fabrication schedule with construction progress to avoid construction delays.

#### 3.02 Installation

- A. General: Install storefront systems plumb, level, and true to line, without warp or rack of frames with manufacturer's prescribed tolerances and installation instructions. Provide support and anchor in place.
  - 1. Dissimilar Materials: Provide separation of aluminum materials from sources of corrosion or electrolytic action contact points.
  - 2. Glazing: Glass shall be (outside) or (inside) glazed and held in place with extruded EPDM glazing gaskets on both sides of the glass.
  - 3. Water Drainage: ***Water deflectors shall be installed at each end of intermediate horizontal allowing infiltrated water to drain down the vertical member's glazing pocket into a full height subsill flashing where it weeps to the exterior.***
- B. Related Products Installation Requirements:
  - 1. Sealants (Perimeter): Refer to Division 7 Joint Treatment (Sealants) Section.
  - 2. Glass: Refer to Division 8 Glass and Glazing Section.
    - a. Reference: ANSI Z97.1, CPSC 16 CFR 1201 and GANA Glazing Manual

#### 3.03 Field Quality Control

- A. Field Tests: Architect shall select storefront units to be tested as soon as a representative portion of the project has been installed, glazed, perimeter caulked and cured. Conduct tests for air infiltration and water penetration with manufacturer's representative present. Tests not meeting specified performance requirements and units having deficiencies must be corrected as part of the contract amount.
  - 1. Testing: Testing shall be performed per AAMA 503 by a qualified independent testing agency. Refer to Division Testing Section for payment of testing and testing requirements.
    - a. Air Infiltration Tests: Conduct tests in accordance with ASTM E 783. Allowable air infiltration shall not exceed 1.5 times the amount indicated in the performance requirements or 0.09 cfm/ft<sup>2</sup>, which, ever is greater.
    - b. Water Infiltration Tests: Conduct tests in accordance with ASTM E 1105. No uncontrolled water leakage is permitted when tested at a static test pressure of two-thirds the specified water penetration pressure but not less than 8 PSF.
- B. Manufacturer's Field Services: Upon Owner's request, provide manufacturer's field service consisting of product use recommendations and periodic site visit for inspection of product installation in accordance with manufacturer's instructions.

#### 3.04 Protection and Cleaning

- A. Protection: Protect installed product's finish surfaces from damage during construction. Protect aluminum storefront system from damage from grinding and polishing compounds, plaster, lime, acid, cement, or other harmful contaminants.



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- B. Cleaning: Repair or replace damaged installed products. Installed products are to be cleaned in accordance with manufacturer's instructions prior to owner's acceptance. Remove construction debris from project site and legally dispose of debris.

### **DISCLAIMER STATEMENT**

This guide specification is intended for use by a qualified construction specifier. The guide specification is not intended to be verbatim as a project specification without appropriate modifications for the specific use intended. The guide specification must be used and coordinated with the procedures of each design firm, and the particular requirements of a specific construction project.

### **END OF SECTION 08410**

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